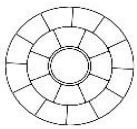
TECHNICAL DATA SHEET	Ultra Low Sag (ULS)	HVCRC® ULS 470 - 60 Epsilon Advanced Conductors	EPSILON CABLE
International size	**STOCKHOLM**		
ASTM Size	**LUBBOCK**		
Technical designation	ECRC® 470-AL0/60-X1		



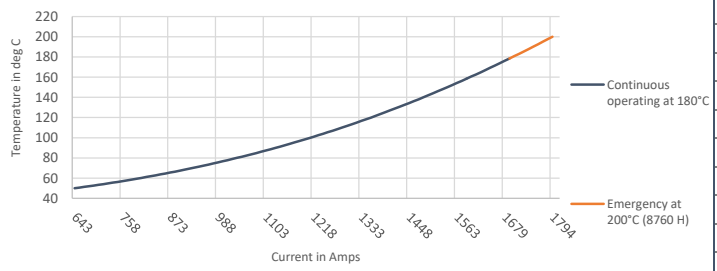
Governing Units: Metric

STRANDING CONFIGURATION				
	*No. & Diameter of the core*		1 x 8.76	mm
	Aluminium layers construction / Height	20 TW x	4.41	mm
	1st layer composition and Øeq	8 x	5.27	mm
	2nd layer composition and Øeq	12 x	5.54	mm
	Lay Direction of outer layer		Right Hand (Z)	

CONDUCTOR PROPERTIES		
Cross Sectional Area - Annealed Aluminium	463.4	mm²
Cross Sectional Area - HVCRC Core	60.3	mm²
Total Area of Conductor Cross Section	523.6	mm²
Nominal equivalent Aluminium Area (1350-H19 at 61%IACS)	478.6	mm²
Overall Diameter of Conductor	26.4	mm
Mass per unit length - Annealed Aluminium	1,281.0	kg/km
Mass per unit length - Core	110.9	kg/km
Mass per unit length - Conductor	1,391.9	kg/km
Ultimate Tensile Strength of Conductor	183.7	kN
Core Rated Tensile Strength	155.9	kN
Coefficient of Linear Expansion **Above** Thermal Kneepoint	0.75	10^{-6} K^{-1}
Coefficient of Linear Expansion **Below** Thermal Kneepoint	17.29	10^{-6} K^{-1}
Final Modulus of Elasticity **Above** Thermal Kneepoint	146	GPa
Final Modulus of Elasticity **Below** Thermal Kneepoint	65	GPa

THERMAL SPECIFICATIONS		
Maximum Continuous Operating Temperature[2] (surface temperature)	180	°C
Maximum Emergency Temperature / 8760 Hours[2] (surface temperature)	200	°C
Thermal Heat Capacity for Annealed Aluminium Layers	1,223.4	W.s/m.°C
Thermal Heat Capacity for Composite Core	88.7	W.s/m.°C

ELECTRICAL SPECIFICATIONS		
Maximum DC Electrical Resistance at 20°C *(1370-O at 63%IACS)*	0.0604	$\Omega.km^{-1}$
Temperature Coefficient of Resistance	4.03	10^{-3} K^{-1}
AC Nominal Resistance at 25°C (surface temperature)	0.0629	$\Omega.km^{-1}$
AC Nominal Resistance at 75°C (surface temperature)	0.0749	$\Omega.km^{-1}$
AC Nominal Resistance at 180°C (surface temperature)	0.1002	$\Omega.km^{-1}$
AC Nominal Resistance at 200°C (surface temperature)	0.1050	$\Omega.km^{-1}$
AC Current Rating at 180°C (surface temperature) [1]	1,698	A
AC Current Rating at 200°C (surface temperature) [1]	1,794	A



Geometric Mean Radius (GMR)	
10.73	mm
Inductive Reactance Ø0.3m radius	
0.21	$\Omega.km^{-1}$
Capacitive Reactance Ø0.3m radius	
0.18	MΩ.km

(1) Ampacity calculations based on IEEE Standard 738-2012, according to the following data:

25 °C ambient temperature, *0.61 m/s wind velocity with an angle of 90 °,*

1000 W/m² solar radiation, *0.5 solar absorption coefficient,*

0.6 emissivity coefficient, *Resistance AC at 50 Hz current frequency.*

(2) Temperatures defined according to ASTM B987.

Reference standards for core properties: ASTM B987.

Reference standards for electrical specifications: IEC 62219.

Reference standards for stranding parameters: ASTM B857-14/IEC 62219.

Depending on conductor manufacturer rated specifications may slightly change.

Revision	*00*
Ref. Document	*ST25-00059*
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